

PART 2

CITRUS FRUIT FOR INDUSTRIAL PROCESSING

QUALITY AND FOOD SAFETY STANDARDS

17. The standards and requirements for citrus fruit intended "For Processing Purposes Only", are as follows:

Standards

(1) A consignment of citrus fruit shall be classified as citrus fruit "For Processing Purposes Only" if it --

- (i) complies with the quality and food safety standards set out in Table 1 of Annexure G;
- (ii) does not exceed the maximum permissible deviations by number set out in Table 2 of Annexure G; and
- (iii) complies with the Class 1 minimum standard with regard to internal quality.



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ANNEXURE G

TABLE 1
QUALITY STANDARDS APPLICABLE TO CITRUS FRUIT INTENDED
FOR PROCESSING PURPOSES

| Quality factor | Requirement |
|---|--|
| 1. Foreign matter | As determined by the Executive Officer |
| 2. Minimum diameter | |
| (a) Grapefruit | 55 mm |
| (b) Pummelos (Shaddocks) | 110 mm |
| (c) Lemons | 45 mm |
| (d) Limes | 42 mm |
| (e) Oranges and Seville oranges | 53 mm |
| (f) Soft citrus | |
| (i) Clementines | 35 mm |
| (ii) All other cultivars | 45 mm |
| 3. Minimum length in the case of kumquats | 30 mm |
| 4. Maximum number of scale (all types collectively) per fruit | |
| (a) Grapefruit | 30 |
| (b) Pummelos (Shaddocks) | 19 |
| (c) Lemons | 20 |
| (d) Limes | 4 |
| (e) Oranges and Seville oranges | 20 |
| (f) Soft citrus | 8 |

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TABLE 2
MAXIMUM PERMISSIBLE DEVIATIONS BY NUMBER APPLICABLE TO
CITRUS FRUIT INTENDED FOR PROCESSING PURPOSES

| Quality factor | Permissible deviation by number |
|--|---|
| 1. Decay | 1,5%: Provided that not more than one container or 10% of the containers in a sample, whichever is the greatest, contain not more than 5% of such fruit per container: Provided further that no Sour rot or Brown rot are allowed |
| 2. Injuries | 5% |
| 3. Skin weakness | 5% |
| 4. Creasing | 10% |
| 5. Arthropoda infestation Occurrence of scale: No fruit shall contain more than twice the permitted number of scale per fruit with the exception of a tolerance of two fruit per consignment or 0,4% of the fruit examined, whichever is the greater: Provided that the percentage of fruit with scale in excess of the number permitted per fruit does not exceed 2% | 10% |
| 6. Deviations specified in items 1 – 4 above collectively, provided that such deviations shall be individually within the specified limits | 15% |